





Please make the following alterations to your user's manual.

Page 2-2 DAQ Desktop Functions

Page 2-8 DAQ Desktop Functions

-  Display data file (*.dds and *.cds)
-  Event data file (*.dev and *.cev)

Page 4-2 Files that launch the Data Viewer

-  : Display data file (*.dds and *.cds)
-  : Event data file (*.dev and *.cev)

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When linking and displaying files, make sure that the number of data points after linking does not exceed 5000000. In addition, if there is a period over which data does not exist such as when a power failure occurs, data is counted as if the data is acquired at the given scan interval even during that period. The scan interval and the maximum period for linking files are indicated below.

Interval	Period
1/8 s	<u>7.23</u> days
1 s	<u>57.9</u> days
10 s	<u>18.7</u> months
60 s	<u>9.51</u> years
10 min	<u>95.1</u> years

For example, if data is acquired continuously at 1-s scan interval and there is a period of power failure over 57.9 days, the data before and after the power failure cannot be linked and displayed.

Page 4-19

For the alarm list or the event list, click a label to sort using the label. The first click will sort the list in the ascending order; the second click will sort the list in the descending order.

Page 6-18

Switching Hysteresis

Specify the switching hysteresis value with the measurement input span EUS (0.0 to 10.0%). With style number S1 (system setting), it is not displayed if the PID number is 2 or less. With style # S2, it is not displayed when the PID number is 1 or less.

Reference Deviation

Turn the reference deviation on or off, and specify the value with the measurement input span one-digit EUS (100.0%). It is not displayed when the PID number is 2 or less.

Page 6-24 Initial Program Paterns(Initial Setting)

Event output and AUX settings cannot be copied or pasted with the Copy and Paste buttons.

Page 6-25 Program Patern Setting(Segment setting)

The Initialize button does not initialize the default settings, event output settings, or AUX settings.

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The screenshot shows a control panel for setting program segments. It features a tabbed interface with 'Set point', 'PV Event', 'TimeEve', and 'Repeat' tabs. The 'Set point' tab is active, showing a 'Ramp/Soak' section with radio buttons for 'Ramp' (selected) and 'Soak'. Below this is a table for target setpoints and segment durations. The 'Ramp/Rate Time Unit' is set to 'Hour', and the 'Ramp' slope is 0.1. The 'Segment PID group No.' is 1, the 'Segment shift action' is 'Continue', the 'Wait action' is 'Off', and the 'Wait zone number' is 1.

Loop number	Start setpoint (specified under [Default setting])	Starting from the second segment, this is the target setpoint of the previous segment.	Enter target setpoints
Loop 1	60.0		110.0
Loop 2	85.0		160.0
Loop 3	110.0		210.0
Loop 4	135.0		235.0
Loop 5	160.0		260.0
Loop 6	185.0		285.0

Annotations on the right side of the screen include: 'Click this tab' pointing to the 'Set point' tab; 'Select Ramp/Soak' pointing to the radio buttons; 'Enter target setpoints' pointing to the setpoint input fields; 'Enter the segment duration' pointing to the 'Segment time' input; 'Ramp-Rate Time Units' pointing to the 'Hour/Minute' radio buttons; 'Slope' pointing to the 'Ramp' input; 'Segment PID group number' pointing to the 'Segment PID group No.' dropdown; 'Segment shift action' pointing to the 'Segment shift action' dropdown; 'Wait time' pointing to the 'Wait action' dropdown; and 'Wait zone number' pointing to the 'Wait zone number' dropdown.